



SCORE "V" GROOVE AT FITTING SIDE,  
0.015 [0.38] DEEP  
WELDING TO BE OPPOSITE SIDE

0.015 [0.38] X 45°  
CHAMFER (2X)

1/4 NPT THREAD  
0.432 [1.067] I.D. (REF)

SECTION A-A

NOTES:

1. MATERIAL: STEEL AISI-1018.
2. FINISH: DIP IN ANTI-RUST SOLUTION.  
(NO PLATING)

B

REVISIONS					TOLERANCES		HEWITT INDUSTRIES OF LOS ANGELES	
REV.	DESCRIPTION	EO#	DATE	BY	UNLESS OTHERWISE SPECIFIED:		TITLE:	
A	REMOVE ZINK PLATE	ECR 600	02/03/99	DGW	DIMENSIONS ARE IN INCHES, METRIC EQUIVALENTS ARE IN [BRACKETS]: .X = .030 [0.76] .XX = .010 [0.25] .XXX = .005 [0.13] FRACTIONS = 1/32 ANGLES = ±1°		BUSHING, WELD	
B	ADD SCAR ON SURFACE	-	01/18/00	LT			DRAWN BY: LOUIS T.	PART NO. 063-033
							APPR. BY:	
							SCALE: 2/1	DATE: 02/08/94